# Weighmaster Enforcement Program Manual



State of California
Department of Food and Agriculture
Division of Measurement Standards
8500 Fruitridge Road
Sacramento, CA 95826
www.cdfa.ca.gov/dms/



### WEIGHMASTER ENFORCEMENT MANUAL

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## WEIGHMASTER LICENSING REQUIREMENTS

**SECTION 1** 

### INTRODUCTION TO WEIGHMASTER LICENSING

California Business and Professions Code (BPC), Division 5, Chapter 7, Section 12700 defines a weighmaster as follows:

"A weighmaster is any person who, for hire or otherwise, weighs, measures, or counts any commodity and issues a statement or memorandum of the weight, measure, or count which is used as the basis for either the purchase or sale of that commodity or charge for service."

These businesses and persons include such locations as agricultural processors, dealers, packers, warehouses, and growers; livestock auctions, feed yards, dairies, slaughter houses, and rendering plants; rock, sand, gravel, ready mix, asphalt, landscape, and gunite suppliers; fish processors, scrap metal and salvage material yards, fertilizer plants, timber and lumber mills, public scales, moving and storage companies, and mining operations.

There are several exceptions to this basic requirement too numerous to list here, but those exceptions are enumerated in Section 12701 of Chapter 7.

### **WEIGHMASTER LICENSE APPLICATION GUIDELINES**

Instructions for completing an application for a weighmaster license are on the back. The application remains in the license file until the license cancels.

Licensed weighmasters occasionally change names, incorporate, add or delete partners, or make other changes that require a new license or a change on their license. The following guidelines are used to determine the actions required, ensuring that each license is correct.

- 1. New application and fees are required due to: **BPC 12705** 
  - A Change of ownership.
  - B. Retirement or death of a partner or the sole owner.
  - C. Any change in partnership (deletion or addition).
  - D. Change from a DBA (doing business as) to a corporation or vice versa.
  - E. Sale of all corporate stock **IF** the buyer also changes the license name.
- 2. New application and fees are **NOT** required for:
  - A Purchase or sale of all or part of the corporate stock.
  - B. Change of business name when the owners or corporate structure does not change.
  - C. Change of **MAILING** address.

### Changes - Additions and Deletions

- 1. If a weighmaster changes the principal weighing location, a new principal fee is not required. The new principal location can be added as a branch for the remainder of the license year, then designated the principal upon renewal. **BPC 12735**
- Branches and deputies may be added at any time during the license year. The location and/or deputies are considered licensed when the envelope with fees is postmarked. Additions shall be accompanied by a new application for Weighmaster License.
   BPC 12710 and 12710.5(c)
- 3. Deputy fees are required for <u>all persons</u> who issue certificates for a corporation, LLC or LLP. BPC 12704(a)(4)
- 4. Deputy fees are **NOT** required for:
  - A. The partners that are doing business as (DBA) license WEIGHMASTER name. **BPC 12735**
  - B. An owner is doing business as (DBA) license WEIGHMASTER name. BPC 12735
  - C. Replacement of deputies if the name of the replacement deputy and any deleted deputy is forwarded to the Division of Measurement Standards (DMS). BPC 12710.5(a)

For specific situations not addressed in these guidelines, the weights and measures officials or weighmaster should contact the DMS license clerk or the Liaison and Training Unit. Retain a copy of submissions for additions or deletions for proof to weights and measures officials until an updated license is received.

STATE OF CALIFORNIA
DEPARTMENT OF FOOD AND AGRICULTURE
DIVISION OF MEASUREMENT STANDARDS
WWW.cdfa.ca.gov/dms FAX (916) 229-3055

SEND THIS APPLICATION AND FEES TO:

DEPARTMENT OF FOOD AND AGRICULTURE P. O. BOX 942872 SACRAMENTO, CALIFORNIA 94271-2872

### WEIGHMASTER LICENSE APPLICATION [42-005 (Rev.4/02)]

COMPLETE PER INSTRUCTIONS ON BACK. ATTACH ADDITIONAL SHEETS IF NECESSARY

COMPLETE PER INSTRUCTIONS ON BACK. ATTACH ADI	DITIONAL SHEETS IF NECESSARY					
PRINCIPAL WEIGHMASTER INFORMATION	2 a. SOLE OWNER, PARTNERSHIPS, & CORP. OFFICERS, ANSWER THE FOLLOWING:					
CORP. PARTNERSHIP SOLE OWNER LLC LLP OTHER      OWNER'S NAME (S) (If incorporated, show corporation name as filed with Sect. of State)	NAME AND TITLE AD	DRESS				
WEIGHMASTER BUSINESS LICENSE NAME (include DBA, where applicable)*						
* FICTITIOUS NAME DOCUMENT MUST BE ATTACHED						
4. MAILING ADDRESS	STATE OF INCORPORATION DATE OF INCORPORA	TION CORPORATE NUMBER				
CITY STATE ZIP	NAME & ADDRESS OF PERSON IN CALIF. AUTHORIZED TO A	ACCEPT SERVICE OF SUMMONS				
TELEPHONE EMAIL ADDRESS						
5. PRIMARY FIXED WEIGHING OR MEASURING LOCATION (Street)	12. ADDITIONAL FIXED LOCATION INFORMATION	13. DEPUTY NAMES (Print or Type Names)				
CITY STATE ZIP	12 a. WEIGHING OR MEASURING LOCATION (Street)	1.				
COUNTY TELEPHONE FAX NO.	CITY STATE ZIP	2.				
NON-FIXED (VARIOUS LOCATIONS)	COUNTY TELEPHONE	3.				
WEIGHING OR MEASURING EQUIPMENT USED     (Type, Size, and Capacity)	WEIGHING OR MEASURING EQUIPMENT USED (Type, Size, and Capacity)	4.				
		5.				
7. DESCRIBE YOUR BUSINESS AT THIS LOCATION.	DESCRIBE THIS LOCATION'S OPERATION.	6.				
		7.				
8. WILL YOU ALSO WEIGH FOR THE PUBLIC AND CHARGE A FEE?	WILL THIS LOCATION ALSO WEIGH FOR THE PUBLIC AND CHARGE A FEE?	8.				
9. DATE YOU BEGAN OR WILL BEGIN OPERATING AS A WEIGHMASTER UNDER THIS WEIGHMASTER NAME OR THIS OWNERSHIP.	12 b. WEIGHING OR MEASURING LOCATION (Street)	9.				
	CITY STATE ZIP	10.				
10. FORMER WEIGHMASTER LICENSE NUMBER AT THIS LOCATION	COUNTY TELEPHONE	FEES				
11. SIGNATURE OF APPLICANT	WEIGHING OR MEASURING EQUIPMENT USED (Type, Size, and Capacity)	FIXED PRINCIPAL @ \$75.00 \$ADDITIONAL FIXED				
PRINTED NAME		LOCATIONS @ \$ 30.00 \$				
TITLE	DESCRIBE THIS LOCATION'S OPERATION	LOCATIONS @ \$ 200.00 \$				
HOME / EMERGENCY TELEPHONE DATE OF APP.		DEPUTIES @ \$ 20.00 \$				
YOU ARE RESPONSIBLE FOR INSURING YOUR WEIGHMASTER. CERTIFICATES CONTAIN ALL		TOTALS \$				
INFORMATION SPECIFIED IN STATE LAW. IF YOU WANT YOUR CERTIFICATES REVIEWED FOR COMPLIANCE, SEND		DO NOT SEND CASH				

### INSTRUCTIONS

- 1. Check the box that applies to the ownership of the business.
- 2. This is the person(s) or corporation(s) that own the business. If the business is a corporation or limited liability company (LLC), show the corporation name only.
- 2a. List the names, titles, and addresses for sole owner, members of a partnership, limited liability partnership (LLP), officers of a corporation, or limited liability company (LLC). If the business is a corporation or a limited liability company, indicate the state in which incorporated, corporate number or federal ID number, date of incorporation, and the name of the authorized agent to accept service of legal notice.
- 3. The weighmaster license business name is the name to appear on the license and all weighmaster certificates. It may be different from the owner's name(s) and corporation's name if they are doing business as (dba) a fictitious name. If a fictitious name is used, a copy of the fictitious name document must accompany the application.
- 4. Mailing address is the location where <u>all</u> correspondences are to be mailed. The telephone number is the one to call if weights and measures personnel need to obtain additional information about the license. Provide e-mail address if applicable.
- 5. If you have only one fixed weighing or measuring location, put its street address and city in this space. If you have more than one fixed weighing or measuring location, list the additional locations in Number 12. The telephone number shall be the one where the weighing or measuring occurs. If you do not have a fixed weighing or measuring location, indicate "various". If operating both fixed location(s) and non-fixed locations (portable scales, meters, etc., are transported to the customer's location), each applicable type of license must be stated on the application. Provide FAX number if applicable.
- 6. Weighing or measuring equipment does not have to be in detail. Simply state the type, size, and capacity (e.g., vehicle 70' 50 ton; hopper 20 ton; portable 1,000 lb; 2" 200 qpm).
- 7. To describe your business at this location, state the type of business and the commodities handled. Example: Grain warehouse of wheat, barley and safflower; public scale for all commodities; rock, sand and readymix; etc.
- 8. You are not required to do public weighing. Indicate if you plan to issue weighmaster certificates at the request of the public and charge a fee.
- 9. This establishes your license year. The license is to be renewed on or before the first of this month each year. It is the licensee's responsibility to renew the license when due.
- 10. Show only the previous weighmaster business license name or weighmaster license number, not the owner's name or business name.
- 11. This signature shall be affixed by the licensee or a person who has the authority to act as a legal representative for the licensee along with home/emergency telephone and date of application.
- 12. If you have more than one fixed weighing or measuring location, complete sections 12a and 12b (depending on the number of locations you have). Use additional sheets if necessary. (See items 5 through 7 for instructions.)
- 13. All persons who will be determining weight, measure or count and/or signing weighmaster certificates must be licensed as deputies. <u>The only exemptions are partners of a partnership</u> or <u>the sole owner</u>. If the business is a corporation, there are no exemptions.
- 14. Fees are for this initial application. If the principal location moves, a fixed branch is added, or deputies are added, additional appropriate fees are required **PRIOR TO OPERATION**.

It is the licensee's responsibility to keep all information and fees current.

If you need additional information or are unsure of anything on this form, call or write the Division of Measurement Standards, License Clerk, 8500 Fruitridge Road, Sacramento, California 95826, telephone (916) 229-3000, fax (916) 229-3055, web site <a href="www.cdfa.ca.gov/dms">www.cdfa.ca.gov/dms</a>, e-mail address DMS@cdfa.ca.gov/.

The Department of Food and Agriculture has established time periods for the processing of permit applications in compliance with Government Code Sections 15274 - 15378. Failure to comply with these time periods may be appealed to the Secretary of Food and Agriculture, 1220 N Street, P.O. Box 942871, Sacramento, CA 94271-0001, pursuant to regulations set forth in Title 3, California Code of Regulations, Section 300. Under certain circumstances, the Secretary may order that the applicant receive a reimbursement of filing fees.

(Rev. 2/02)

### **Business Classification by Commodity**

00-19 AGRICULTURA (canning, cooking, freezin		20-29 DEALERS, PACKERS, GROWERS	30-39 LIVESTOCK
fermenting, etc.)			30 Liquid Stock Feed 31 Auctions
00	Prunes Raisins Sugar Beets Tomatoes Vegetables Wineries Fruit Milk Processors Hay, Cubing, Pellets Miscellaneous	20	32 Dairies 33 Fairs 34 Feed Lots 35 Feed Mills 36 Poultry Processors 37 Rendering 38 Slaughter Houses 39 Miscellaneous

40-49 WAREHOUSES	50-59 CONSTRUCTION	60-69 FISH		
40 Cotton 41 Barley 42 Beans 43 Mb 44 Rice 45 Safflower 46 Seeds 47 Wheat 48 Cold Storage 49 Miscellaneous	50 Dry Cement and Pozzolan 51 Asphalt Paving 52 Concrete, Gunite, Ready-Mix 53 Construction sites 54 Lightweight Aggregates 55 Road Oils 56 Rock, Sand, and Gravel 57 Unprocessed Yardage Sales 58 Retail Small Lots 59 Miscellaneous	60 61 Bottom Fish 62 Crab 63 Herring 64 Salmon 65 Squid 66 Tuna 67 Aquaculture 68 69 Miscellaneous		

70-79 SALVAGE		<u>80-8</u>	9 MISCELLANEOUS	90-99 MISCELLANEOUS		
70 71 72 73	Glass Nonferrous	80 81 82 83	Compressed Gases Fertilizer and Chemicals General Transportation	90 91	Sawmills and Timber Van & Storage or Moving & Storage Steel, New, Manufacturing, Fabricating	
74 75	Paper Plastic	84 85	Mining and Milling Nursery and Nursery Supply	93 94	Farm Supply Store	
76 77 78	Scrap Yards Ferrous Iron	86 87 88	Military Public Scales Refinery	95 96 97	Log Scalers	
79	Miscellaneous	89	Samplers and Weighers	98 99	Miscellaneous	

### **DEVICE NAMES**

Computer Input Device Type

Belt All belt conveyor scales

Concrete/Mobile All site mix concrete vehicles

Crane All crane scales

Feedwagon All vehicle mounted scales

Hanging All spring and hanging scales except crane

Livestock All scales used to weigh livestock directly on the scale

Meter All meters regardless of commodity

Portable All portable and dormant platform scales

RR-( ) Railroad track scales plus (length)

Scoop All scoops used for volume measuring

Veh-( ) All vehicle scales plus (length)

Veh/RR- ( ) Combination vehicle and railroad track scales plus (length)

Unclassified Any weighing device not listed

### WEIGHMASTER AUDIT INSPECTIONS

**SECTION 2** 

### WEIGHMASTER LOCATION INSPECTION PROCEDURE

The following guide for inspection of a weighmaster operation and completion of the audit inspection form is the minimum recommended. Once a person is proficient in the inspection of records and is knowledgeable about proper weighmaster operations, they should be able to detect suspected unlawful actions based on the inspection, and conduct an investigation to prove or disprove suspected unlawful acts.

When you arrive at a location, try to be cognizant of the entire operation both outside and inside the scale house. Make mental notes of anything unusual, such as:

- 1. Scale Deck Is it clean, level, straight approaches, in good repair?
- 2. Scale Surroundings Are foreign objects close by? Why are they there? Is it uniformly clean or dirty?
- 3. Vehicles What type are present? Are there passengers with drivers? Are the trucks too long for the scale? Are tare weights stenciled on them? Do they have vehicle numbers stenciled on them? Are the truck-tractors the same color as the trailers? Do the stenciled numbers on the truck have a sequence with the trailers (i.e., 15-15A-15B)?
- 4. Containers What kind are they? What are they constructed of? Are they marked? Do they have tares on them?
- 5. People Outside Are many present? What are they doing? Are they part of the operation? Are things operating smoothly?
- 6. People Inside How many are present? What are they doing? How are you accepted? Are there vacant desks with weight certificates on them? Why is someone operating the scale? Should someone be at the scale? Does someone go to the scale? Why? What did they do at the scale? Are you delayed at the front desk? Was there a reason?
- 7. Weighing Procedure Observe the entire procedure. Is it correct? Listen to what is said. Are predetermined tares used? Are they correct? How are they identified? Who established them? Does the driver do the weighing? Does more than one person in the scale house do the weighing? Are they licensed? Where is the license?
- 8. Scale Is it appropriate for the weighing operations? Is it balanced? How much out of balance? What is the minimum scale division? Who would benefit due to the out-of-balance condition? Do the weighmasters know how to balance the scale? Why is it out of balance? Is it in use? Is it sealed? Is the weighing automated and system type approved? Does the printout match the indicator reading?
- 9. Certificates Where are the blank ones? Are they readily available? Where are the current and the 4-year records kept? Look in the wastebasket. Are certificates discarded or torn up? What are the dates on partially completed certificates?

Are they dated? Are they pre-signed? Why? Who pre-signed them?

10. When auditing certificates, Table 1 should be used to determine the sample size for the number of certificates to be inspected.

TABLE 1

Lot Size	*Certificate Sample Size
1 - 500	All to 25
501 - 800	30
801 - 1300	40
1301 - 3200	50
3201 - 8000	60
8001 - 22,000	120
Over 22,000	240

<sup>\*</sup> This is a minimum; a larger sample may be used to better determine compliance with the weighmaster code. A random selection is suggested; however, you may not detect carried tares, voided certificates, or other recurring irregularities using this method.

As soon as you leave the location, write down the things that you felt were questionable or not right. Do an investigation or contact the LTU for guidance or assistance.

### POTENTIAL NON-COMPLIANCE INDICATORS

MEASUREMENTS LESS THAN 20 DIVISIONS	MANUAL ENTRIES ON AUTOMATED SYSTEMS
CALCULATED TARES BEING ROUNDED	NON-TYPE APPROVED SYSTEMS
NUMEROUS CERTIFICATES CLOSE OR AT 80,000 LBS	DIFFERENT HANDWRITTING ON CERTIFICATES
NUMEROUS IDENTICAL TARE WEIGHTS	WEIGHTS ENDING IN ODD NUMBERS
DRIVER IN VEHICLES	ONE ID NUMBER FOR MULTIPLE TRAILERS
TRANSMITTER RADIOS NEAR ELECTRONIC WEIGHT INDICATOR	INCORRECT MULTIPLE COUNTER POISE WEIGHTS

STATE OF CALIFORNIA DEPARTMENT OF FOOD AND AGRICULTURE DIVISION OF MEASUREMENT STANDARDS  DATE: //					IT REF		Su	JRVEY	PINK TO	AL TO COUI W TO WEIGH O STATE TO REGIONA	MASTER		
42-009 (Rev. 11/95) Weighmaster License Name (DBA where applicable)						<del></del>		cense ar	d Branch No.				
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Loca	tion Address		<del></del>				City			·	County	Weigh the I	ublic
Туре	of Business			Teld	phone			VIOL	ATION	S	CCR	B&P CO	
Weig	thing or Meas	uring Device(s	) Describe By					MISDEMEAN  1. Zero Cond		ODE A	4000-UR.4.1	12026(b)	
Cert	ficates (Sampl	e Size)		Incl	sive Dates of			2. License Av 3. Principal Li	icensed		4401	12026(b) 12703	
	ected isive Number of	of Certificates		Scal	/ / e Sealed	Through	1 1	4. Location Li 5. Deputies Li	censed			12704 12703/04	
		То		Date		By CNTY		6. Transferred 7. Carried Tar	Wts/Signe es	d Works	heets	12712 12026(b)/1272	2 =
		LATIONS		<del>                                     </del>		LATIONS	т	8. Driver On 9. Disconnect	ing Vehicl	es		1,2724 12728	
1	Date	Cert. No.	Code	7	Date	Cert. No.	Code	10. Altered/On 11. Records as				12718(h) 12716	
2		1.		8				12. Correction 13. Predetermi	Certificate	× .		12716.5 12026(b)/1272	, — [
3				9				14. Load Limit	(over 80,0	000 lbs.)		12725	
4				10				15. Tare, Gross 16. Cert. Not Is	ssued as R		4410	12026(b) 12711	
5		,		11 12				17. Min. Net L	oad		4002.2 (b) (c) Scales (2.20)	12026(b)	
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									IORS: C	ODE B	- VIOLATIO	ON OF 12713	<u>"</u> —
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								2. Principal Li 3. Dates		e		Ref. 12714(b Ref. 12715(a	· —
								4. Location Ac	ldress			Ref. 12715(b	· — I
								5. Signature 6. Commodity				Ref. 12715(c Ref. 12715(d	
-								7. Number of 8. Owner/Age			Addresses	Ref. 12715(e Ref. 12715(f)	
								9. Net Weight 10. Container T	Required	•		Ref. 12715(g	)3
							·	11. Vehicle/Cor	atainer Ide		on	Ref. 12715(h Ref. 12715(i)	
			•					12. Unit of Mes 13.	sure			Ref. 12715(j)	·:
						······································		14.					
-						<del></del>		INFRACTION	ic. cor	NP (1)			
					·			1. Cert. Form				12729(b)	
	· · · · · · · · · · · · · · · · · · ·							2. Replaceme	at Deputy	Names		12710.5	
								<ol> <li>Legible Info</li> <li>4.</li> </ol>	ormation/C	onsecuti	ve Nos.	12714.5	
								5					
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### **EXCEPTION TO CERTIFICATE FORMAT FOR FISH AND GAME LANDING RECEIPTS**

An exception to the normal weighmaster certificate is the Fish and Game Landing Receipt. B&P Code § 12713(b) addresses Fish and Game Landing Receipts and states in part:

"The issuance of a receipt showing the weight, measure, or count of fish, mollusks, or crustaceans pursuant to Article 6 (commencing with Section 8010)\* of Chapter 1 of Part 3 of Division 6 of the Fish and Game Code constitutes the issuance of a weighmaster certificate under this chapter when issued by a person who is a weighmaster pursuant to Section 12700."

\* This article and sections were renumbered to Article 7.5 commencing with § 8040 in 1986 and are therefore valid and enforceable.

When a licensed weighmaster issues a Fish and Game landing receipt containing all of the information required by Fish and Game Code § 8403; i.e., the weight of the species received, the name of the fisherman, the department (Fish and Game) registration number of the boat, the name of the recipient, the date of the receipt, the price paid, the department (Fish and Game) origin block number where the fish were caught, the type of gear used, and any other information the department (Fish and Game) may prescribe, it becomes a valid and complete weighmaster certificate. Any additional information that may be described in B&P Code § 12714, 12714.5 and 12715 can not be required on the Fish and Game landing receipt.

However, all worksheets, tally sheets, etc., containing data relating to gross weights, tare weights, common tare weights, and predetermined individual tare weights used to determine net weights of the fish must be retained as part of the normal weighmaster records and traceable back to the landing receipts.

The following page is an example of a Fish and Game Landing Receipt.

PERMIT#										PAG
FISHERMAN LAST NA	ME	F. I.	I.D. NUMBER	R		P	ORT OF FIRST LANDIN	G LOCATION WHE	RE FISH WERE CA	AUGH
			L							
VESSEL NAME		VESS	EL I.D.		FISH E	USINESS	NAME	FISH BUSINESS I.	D.	
									-	
FISH NAME	PC	OUNDS			PRICE		TOTAL AMOUNT	USE GEAR	PRIMARY	/GEA
PACIFIC 51	ППГ			\$					USI	
MACKEREL ) JACK 55 MACKEREL	ППГ	7		\$						
) PACIFIC 100	HAL		ΠΠ	\$		īΠ			GEAR LE	
SARDINE ) MARKET SQUID		7	HH	\$					07 TROL	
711 ) PACIFIC BONITO		<b>שו פ</b> ו		. –					(ALB	ACOF
3		ـــا رد		\$					40 BRAI	
) BLUEFIN TUNA 4		ا ا		\$	<b>  .</b>   .				73 DRUI	
) YELLOWFIN TUNA 1		], 🗌		\$					74 LAME	
) SKIPJACK TUNA 2				\$						
) ALBACORE 5	ППГ			\$			1			
0) NORTHERN ANCHOVY 110		[		\$						
1) WHITE CROAKER 435	ППГ	<u>"</u>	ПП	\$						010-
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FISHERMAN/PERMITT	FF SIGNATUR	F					RECEIVED BY		Y AS TRUE AND	

## WEIGHMASTER TARE VERIFICATION PROCEDURES

**SECTION 3** 

### INTRODUCTION TO ESTABLISHED TARES AND MULTIPLE DRAFT WEIGHING B&P Code 12027; 12723; 12735

### **General Information**

The owner/user is responsible for establishing and maintaining tare weights. Failure to establish tares, using inaccurate tares, incomplete tare information on weighmaster certificates, and failure to maintain a Common Tare Notice are the most common violations. When violations or suspected violations are found for Common Tares, inspectors should call the Liaison and Training Unit (LTU) to verify the processor's tares. It is imperative that Common Tares and other types of container tares be corrected immediately in all locations involved. In many cases, tares set for and used by industry, affect several counties or states. Guidance and assistance can be obtained from the LTU staff. Hard copies of Common Tare Notices and Cab Card Recap Sheets are maintained at the Sacramento Field Office if information is required for re-weighs or investigations.

The following information can be used in training weighmasters and industry in the establishment, use, and verification of established tares and approved specialized weighing applications. It can also be used by the weights and measures official to verify tares and to take enforcement action.

- Average Tare Weights. CCR 4460/4461
- 2. Common Tare Weights. CCR 4440 to 4446, 4450
- 3. Predetermined Individual Tare Weights. CCR 4420 to 4423, 4450
- 4. Predetermined Tare Weights (earth, stone, rock, sand, gravel, or asphalt paving material). BPC 12722(b)/12724(b)
- 5. Seasonal (tomato cab cards) Tare Weights. CCR 4430 to 4433
- 6. Timber Tare Weights. CCR 4490 to 4493
- 7. Multiple Draft Weighing Operations. CCR 4495, 4495.1 to 4495.6
- 8. Volumetric Conversion to Weight (squid). CCR 4470 to 4472

### **AVERAGE TARE WEIGHTS**

### **Definition**

An average tare weight is the average weight of a group (lot) of containers within a uniform weight range [as defined by CCR 4441(a)] and established by a weighmaster. Average tare weights are determined for each load at the time of certification and are not used for subsequent loads. *CCR 4460* 

### **Authority Cited**

Sections 12027, 12723 and 12735, California Business and Professions Code. Reference: Sections 12722 and 12723, California Business and Professions Code.

### **How Used**

Average tare weights are used for single load trips and/or hydro-cooled containers. The number of containers multiplied by the average tare weight would be subtracted from the total weight of a commodity and its containers to determine the weight of the commodity only.

### **Method of Setting Average Tare Weights**

Verify zero balance of the scale to be used.

The containers shall be within the "uniform weight range."

"Uniform weight range" is defined to mean within a variation (plus or minus) of 0.2 pounds or 20 percent (20%), whichever is greater.

The weighmaster shall select a random sample of 2 containers from the first 50 containers in each lot and one (1) additional container for each 50 containers or fraction of 50 thereafter. If 50 containers or less are in the lot, at least 3 containers shall be weighed.

Example: If a grower/shipper has 375 containers in a lot, then 9 containers would be weighed:

- 2 containers for the first 50 containers
- 1 container for the second 50 containers
- 1 container for the third 50 containers
- 1 container for the fourth 50 containers
- 1 container for the fifth 50 containers
- 1 container for the sixth 50 containers
- 1 container for the seventh 50 containers
- 1 container for the last 25 containers

The weighmaster shall weigh the samples from each lot and determine the average. The tare weight shall be determined by mathematically dividing the total weight of the random sample by the number of containers in the sample.

The average tare weight to be used is the average rounded to the nearest 1/10 pound for containers weighing less than 30 pounds, or to the nearest one (1) pound for containers weighing 30 pounds or more.

### **Certificate Requirements**

The weighmaster certificate issued for containers shall show the total number of containers, the number of sample containers, and the average tare weight.

whose signa	ture is on this cert tion 12700) of Divi	e following describ ificate, who is a rec sion 5 of the Califo	HMASTER CERTIFICATE  ed commodity was weighed, me  cognized authority of accuracy, a  rnia Business and Professions C  the California Department of For	s prescribed by Chapte Code, administered by t	er 7 (commencing
Weighed for: ACM	E FRUIT				
Delivered to:	FORNIA	CANNER	RS & GROWERS	 S	
		nith Truci	king		
WEIGHT IN	LBS.		ABC SCALES	<ul> <li>Weighmaster</li> </ul>	
36,170	GROSS	Susa	n Morris	DEPUTY - DA	ATE 3/1/01
8,000	TARE	<sub>ву</sub> Susa	n Morris	DEPUTY - DA	3/1/01
28,170	NET	Weighed at	1500 Antelope Ros Sunnyvale, CA 940		VEHICLE LIC. # TRUCK  1X27339
REMARKS:		UNITS	COMMODITY	MARKS	TRAILER
3 containers weighed 270 lbs. Avg Tare is 80 lbs. ea.		100	Lettuce	Cal Can	UL4139
					UL4140

### **Verification and Enforcement**

Identify yourself to the weighmaster and/or plant supervisor. Inform them that you want to verify the accuracy of average tare weights used.

Verify zero balance of the scale to be used.

The inspector and deputy weighmaster would then review the procedure used to establish the average tare to ascertain that proper legal procedures were followed.

If proper legal procedures were followed and the same containers used to establish the original average tare weight are available, they would be reweighed to ascertain the average tare weight accuracy.

If the original containers are not available, then the inspector or deputy weighmaster should reweigh 100 percent (100%) of the containers in the lot of the financially interested party in order to determine an average tare weight that would be equitable to all parties concerned.

### **Enforcement**

If upon reweigh an error is found that would result in a false weighmaster certificate, take appropriate enforcement action, which would include issuing a citation or Notice of Proposed Action (as outlined in the citation section) referencing *BPC 12718(e)*, 12722, 12723 and 12735.

### **COMMON TARES**

### Definition

A common tare weight is the average weight of a group (lot) of containers or pallets, determined by a weighmaster prior to the time of delivery of the product.

### **Authority Cited**

Sections 12027, 12723, 12735, Business and Professions Code. Reference: Sections 12722 and 12723, Business and Professions Code.

### Responsibility

The California Business and Professions Code Section 12722(a) states in part:

"...it is the responsibility of the party for whom the tare weight was established to maintain the tare weight within the variations prescribed by the director."

The variations prescribed by the director are found in the California Code of Regulations, Title 4, Division 9, Article 6, Section **4450** and reads in part as follows:

"...containers for which common tare weights have been established shall be maintained as close as practicable to the established tare weight, but in no event shall tare weights exceed the tolerance level of two tenths (0.2) pound or two percent (2%) of the established tare weight, whichever is greater."

### **Instructions for Establishing Common Tare Weights**

Verify zero balance of scale to be used.

Be sure your containers are 1,000 lbs. or less and within a uniform weight range. A preliminary determination would be to weigh a random sample individually, total the weight and divide by the number weighed, and check the individual weights against the average. If any container weights are different by 0.2 lbs. or 20%, whichever is greater, the containers are <u>not</u> within a uniform weight range.

California Code of Regulations provides for the establishment of common tares based on containers or pallets used individually or containers used with pallets (palletized containers). If using containers or pallets individually, refer to number (1) below. If using containers with pallets (palletized containers), refer to number (2) on page 3-6.

1. If you are establishing a common tare **for pallets or containers which are used individually**, select a minimum random sample of 96 containers or pallets or; if less than 96 containers are in the lot, select all the containers in the lot.

2. If you are establishing a common tare **for palletized containers**, you must weigh randomly selected pallet loads (pallets with containers) based on the number of **containers stacked on a pallet**. Use the following table to determine the number of pallet loads to be weighed:

Number of Containers Per Pallet	Minimum Number of Pallet Loads to be Weighed
Less than 10	96 or 100%, whichever is less
10 -19	37 or 100%, whichever is less
20 - 49	22 or 100%, whichever is less
50 or more	11 or 100%, whichever is less

The sample shall be free from foreign material and in useable condition.

Determine the total container weight of the sample (if weighed on pallets, be sure to deduct the weight of the pallets) and divide by the number weighed. Round the average weight to the nearest 1/10 lb. if the containers or pallets average less than 30 lbs., and to the nearest 1 lb. if the containers average 30 lbs. or more.

Complete a weighmaster certificate(s) (example 3-6) and a Common Tare Notice (example 3-7) and mail the originals of both to the Division of Measurement Standards within 5 days. Maintain a copy of your completed Common Tare Notice at each weighing location where the common tare will be used.

The <u>weighmaster certificate</u> is to be completed containing all information required by law that is applicable to the transaction.

who:	se signature is on th cing with Section 127	ie following describ nis certificate, who i 700) of Division 5 c	HMASTER CERTIFICATE ed commodity was weighed, me is a recognized authority of acou of the California Business and F ds of the California Department	racy, as prescribed by rofessions Code, ad	Chapter 7 ministered by the			
Weighed for:								
	ifornia C	anners &	& Growers					
Delivered to:			. ••••••					
	ifornia C	anners &	& Growers					
Driver:								
	Smith Tr	ucking						
WEIGHT II	N LBS.	ABC SCALES - Weighmaster						
36,170	GROSS	<sub>By</sub> Susa	n Morris	DEPUTY - C	ATE 3/1/94			
24,320	TARE	Uy	n Morris	DEPUTY - C				
		Weighed at	1500 Antelope Roa	d	VEHICLE LIC. #			
11,850	NET		1X27339					
REMARKS:		UNITS	COMMODITY	MARKS	TRAILER			
To establish	common	100	Bins - empty	Cal Can	UL4139			
tare weight of	on bins		CCG-B-1		111 4140			

Issue weighmaster certificate when a vehicle(s) is part of the weighed load.

whose s (commencing	signature is on th with Section 12	e following describ is certificate, who i 700) of Division 5 c	HMASTER CERTIFICATE ed commodity was weighed, me s a recognized authority of accu of the California Business and P ds of the California Department	racy, as prescribed by rofessions Code, ad	) Chapter 7 ministered by the	
Weighed for: Calife	ornia C	anners 8	& Growers			
Delivered to: Calife	ornia C	anners &	& Growers			
Driver:						
WEIGHT IN LBS. ABC SCALES - Weighmaster						
TARE ONLY	GROSS	By DEPUTY - DATE				
11,850	TARE	ву Susa	By Susan Morris DEPUTY - D		3/1/94 VEHICLE LIC. #	
TARE ONLY	NET	Weighed at	Veighed at 1500 Antelope Road Sunnyvale, CA 94086			
REMARKS:		UNITS	COMMODITY	MARKS	TRAILER	
To establish c		100	Bins - empty	Cal Can	TRAILER	
tare weight on	bins		CCG-B-1			

Issue weighmaster certificate when ONLY the containers are weighed; without vehicle(s) as part of the weighed load. Issue a TARE ONLY certificate.

### **EXAMPLE**

COMMON TARE NOTICE							
TO BE MAINTAINED AT EACH WEIGHING LOCATION USING THIS TARE. THE ACTUAL TARE SHALL NOT VARY FROM THIS COMMON TARE BY MORE THAN TWO-TENTHS (0.2) POUND OR TWO PERCENT (2%), WHICHEVER IS GREATER.							
CODE DESIGNATION CCG-B-1	EFFECTIVE DATE_	3/15/1994	соммо	ON TARE W	EIGHT	119.0 <b>lbs</b> .	
PROCESSOR / USER				BUSINESS P		DATE	
CALIFORNIA CANNERS AND GROWERS ADDRESS	}		CITY	408-555-15	515 STATE	3/1/1994 ZIP CODE	
P.O. BOX 70130			SUNNYVALE	Ξ	CA	94036	
Established by <b>Weighmaster Certificate</b> of California Code of Regulations, Title 4,		Article 5, Sec			ned) under	the authority	
Type of Tare:	Dimension	is:		Dimension	s in Inches	:	
✓ Bins	✓ Exterior				47 Length		
Boxes	☐ Interior				47 Width		
Pallets					28 Height		
Other							
Container Description Solid plywood sides	, vented bottoms, forklift	t protectors,	corner caps a	and braces.			
Outside runner is 3 1/2 X 1 3/4 inches.							
Outside Fullion to 6 1/2 / 1 of 1 ill.5.155.							
Marks <u>CAL CAN</u>							
Commodity APPLES, PEARS							
Storage Location(s)							
LOCATION ADDRESS				CITY			
444 W. CALIFORNIA STREET LOCATION ADDRESS				SUNN	IYVALE		
LOCATION ADDRESS							
Number weighed _	100	Total n	number in use		500		
Total container weight11,850 lbs.	/ Number weighe	ed	100 =	Average w	eight	118.50 lbs.	
WEIGHMASTER NAME			LICENSE	# B	USINESS PH	ONE	
ABC SCALES			0001	41	08-555-525		
WEIGHING ADDRESS			CITY		ZIP	CODE	
1500 ANTELOPE ROAD			SUNNY	√ALE		94086	
SUSAN MORRIS						3/1/1994	
DEPUTY SIGNATURE			DATE	E			
The <b>originals</b> of this Common Tare Notice mailed to the Division of Measurement Star	ndards, 8516 Fruitridge f					are to be	

### COMMON TARE NOTICE INSTRUCTIONS

The Common Tare Notice is to be completed based on the following instructions

- 1. Enter the name, phone number, date, address, city, state, and zip code of the company that will be using the containers that the Common Tare Notice is being completed for.
- 2. Enter the weighmaster certificate number(s) used to establish this common tare weight.
- 3. Check the type of containers, if a measurement is exterior or interior, and the length, width and height in inches.
- 4. Container description is to show type of construction and material (i.e., wood, plastic, plywood; number and kinds of boards; slats and runners).
- 5. Marks are the labels, trademarks and/or company names printed on the containers.
- 6. Commodities Indicate the commodities the common tare will be used for, such as pears, peaches, and plums, or all commodities.
- 7. Enter the **complete street address** of each storage location where lot(s) sample(s) was taken.
- 8. Enter the number of containers, not the number of pallet loads and the total number in use.
- 9. Enter the **total container weight**, the **number weighed**, and the **average weight**. Total container weight is the weight of all the containers from the weighmaster certificates(s). Divide by the number weighed to get the average weight. The average weight is the mathematical average, **not** the common tare weight. The mathematical average weight is carried out at least one decimal point if above 30 lbs. and two decimal points if below 30 lbs.
- 10. Enter the weighmaster name, license number, business phone and address from the weighmaster license.
- 11. Enter the signature of the deputy weighmaster who established the common tare and date.
- 12. Enter code designation, effective date and common tare weight. CODE DESIGNATIONS <u>are to be entered</u> as **B-bins**, **P-pallets**, **and C-boxes or trays**. <u>The code designation includes the **initials** of the company for whom the tare weight is established.</u>

Examples: Jones Fruit Company primary (plastic) bins would be JFC-B-1
Jones Fruit Company secondary (wood) bins would be JFC-B-2

- 13. THE EFFECTIVE DATE is the date the company will begin using the tare, not necessarily the date the containers were weighed or the date the common tare notice was completed.
- 14. THE COMMON TARE WEIGHT is the average weight rounded to the nearest 1/10 lb. if under 30 lbs. or one (1) lb. if 30 lbs. or more.

### RESPONSIBILITY OF COMMON TARE USER

The California Business and Professions Code Section 12722(a) states in part:

"...it is the responsibility of the party for whom the tare weight was established to maintain the tare weight within the variations prescribed by the director."

The variations prescribed by the director are found in the California Code of Regulations, Title 4, Division 9, Article 6, Section 4450 and reads in part as follows:

"...containers for which ... common tare weights have been established shall be maintained as close as practicable to the established tare weight, but in no event shall tare weights exceed the tolerance level of two tenths (0.2) pound or two percent (2%) of the established tare weight, whichever is greater."

If the Common Tare is maintained within the above tolerances it does not have to be re-established each year or season.

### **COMMON TARE NOTICE**

TO BE MAINTAINED AT EACH WEIGHING LOCATION USING THIS TARE. THE ACTUAL TARE SHALL NOT VARY FROM THIS COMMON TARE BY MORE THAN TWO-TENTHS (0.2) POUND OR TWO PERCENT (2%), WHICHEVER IS GREATER.

			г	Ib		
CODE DESIGNATION	EFFECTIVE DATE	COMMON	COMMON TARE WEIGHT			
ROCESSOR / USER	_		BUSINESS PHONE	DATE		
DDRESS		СІТҮ	STATE	ZIP CODE		
Established by Weighmaster Ce of Title 4, Division 9, Chap. 9, Art	ertificate Number(s)_ ticle 5, Sec. 4440-4443.		(attached) und	er the authority		
Type of Tare:	Dimensions:		Dimensions in Inch	es:		
Bins	☐ Exterior		Lengt	:h		
Boxes	☐ Interior	-	Width	1		
Pallets		-	Heigh	nt		
Other						
•						
04   4! / - \						
OCATION ADDRESS			СІТҮ			
OCATION ADDRESS  OCATION ADDRESS			СПҮ			
OCATION ADDRESS  OCATION ADDRESS		al number in use				
OCATION ADDRESS  OCATION ADDRESS		al number in use		lb		
ocation address  Number wei  Fotal container weight	ighed Tota	al number in use	Average weight	lb		
OCATION ADDRESS  Number wei  Fotal container weight  Fieighmaster name	ighed Tota	al number in use =	Average weight	] Ib		
ocation address  Ocation address  Number wei	ighed Tota	al number in use =	Average weight			

### **Certificate Requirements**

A common tare weight may be used by a weighmaster to determine the net weight of a commodity, provided the following information appears on the weighmaster certificate:

The fact that a common tare weight is being used. This may be designated by the letters "C.T.", and the common tare weight, description of the container, and a name of the person or firm for whom the common tare weight has been established. A code designation may be used in lieu of the description of the container, provided this code also appears on the common tare notice.

### **Conditions of Use**

The following conditions apply to the use of common tare weights:

- Common tare weights may only be used by a weighmaster licensed at the location at which a copy of the Common Tare Notice is maintained; and
- Common tare weights may be used by a weighmaster <u>unless</u> a party having a legal or financial interest in the transaction notifies the weighmaster prior to issuance of the certificate that a common tare weight shall not be used; and
- The weighmaster certifying to a common tare weight shall verify that the total number of containers includes not more than 10% of other user containers and that all containers are within a uniform weight range; and
- A weighmaster shall not use a common tare weight if for any reason it appears that the common tare weight may not meet the tolerance levels prescribed by Section 4450 CCR.

### Verification

The Secretary may verify the accuracy of an established common tare weight by weighing a representative sample of containers, as prescribed, and by rounding as prescribed. If a common tare weight is found to be beyond the tolerance levels established, the Secretary shall issue an order that the common tare weight not be used until re-established by a weighmaster.

Common tare weights may be verified as part of an inspection based on a complaint or for information purposes.

The following procedure would be used to verify the accuracy of common tare weights:

- 1. Identify yourself to the weighmaster and/or plant supervisor. Verify that common tare weights are being used, what containers have established tares, what the common tare codes are, what tare weights are being deducted, how the containers are identified on the certificates, what containers are in use, and any other pertinent information.
- 2. Check the above information against the "Common Tare Notice". Observe the weighing process, and check the figures of the weighmaster.
- 3. Request a verification of the weights of the container tare in use.

4. Verify the balance zero and minimum resolution to determine acceptability of the scale. Select a suitable sample of in-use containers, weigh them, divide the weight by the amount of units weighed and determine if the average is within +/- 2% of the established common tare weight. If average exceeds the tolerance then increase the sample size up to but not exceeding the number used to establish the common tare. Look for units outside the 20% Uniform Weight or other factors that could be affecting the averages. You must use the same procedure and amount weighed by the weighmaster (when the common tare was established) prior to taking any enforcement action. The procedure used must have been as specified by the code and regulations.

Weighed for:  ACME FRUIT Delivered to:				
Dolivored to:	CANNE			
CALIFORNIA	CAINT	रऽ & GROWERS	3	
Driver:  Art Smith, Sr.	nith Truc	king		
WEIGHT IN LBS.		ABC SCALES	- Weighmaster	
<b>78,680</b> GROSS <b>27,680</b> VEH TARE	Susan Morris  By DEPUTY		DEPUTY - DA	3/1/2001
,	Susan Morris		DEPUTY - DA	3/1/2001
<b>5,712</b> CT <b>45,128</b> NET	Weighed at	1500 Antelope Roa Sunnyvale, CA 940		VEHICLE LIC. # TRUCK  1X27339
REMARKS:	UNITS	COMMODITY	MARKS	TRAILER
BIN CT 119 LBS	48	FUJI APPLES	Cal Can	UL4139 TRAILER UL4140

### **Enforcement**

When verifying the accuracy of established common tares and the verification weight is found to be beyond the established tolerance levels and the containers are **not in use**, the appropriate enforcement action is to issue a Notice of Violation stating that new common tare weights have to be established.

When verifying the accuracy of established common tares and the verification weight is found to be beyond the established tolerance levels and the containers <u>are in use</u>, issue a Notice of Violation stating the current common tare weight <u>is not to be used</u> until a new common tare weight is established. Take additional enforcement actions such as issuing a citation or Notice of Proposed Action (as recommended in the citation section).

### PREDETERMINED INDIVIDUAL TARE WEIGHTS

### **Definition**

A predetermined individual tare weight is the weight of a vehicle, container or pallet determined by a weighmaster prior to the time of delivery of a product and is established and used in accordance with the following provisions.

### **Authority Cited**

Sections 12027, 12723 and 12735, Business and Professions Code. Reference: Sections 12722 and 12723, Business and Professions Code.

### Responsibility

The California Business and Professions Code Section **12722(a)** states: "In accordance with this chapter and regulations adopted by the Secretary, any weighmaster may use a tare weight for a vehicle, container or pallet which has been previously determined by a weighmaster. It is the responsibility of the party for whom the tare weight was established to maintain the tare weight within the variations prescribed by the Secretary."

The variations prescribed by the Secretary are found in the California Code of Regulations, Title 4, Division 9, Article 6, Section **4450** and reads in part as follows: "...vehicles and containers for which predetermined individual tare weights have been established shall be maintained as close as practicable to the established tare weight, but in no event shall such tare weights exceed the tolerance level of two-tenths (0.2) pound or two percent (2%) of the established tare weight, whichever is greater."

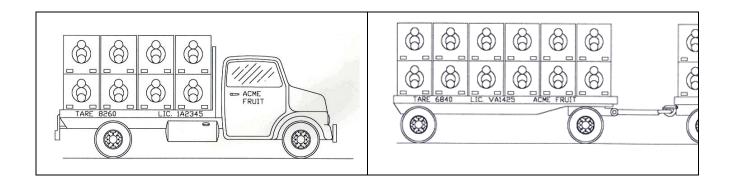
### Instructions for Establishing Predetermined Individual Tare Weights

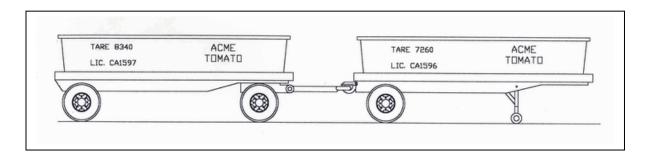
A weighmaster shall verify the zero balance of the scale to be used and then proceed to weigh the vehicle, container or pallet and issue a "Tare Only" certificate.

Example of a tare only certificate issued for an empty truck.

		WEIGHMASTER CERTIFICATE 2876					
whose signatur	re is on this certif n 12700) of Divis	icate, who is a re ion 5 of the Calif	ibed commodity was weighed, mea- ecognized authority of accuracy, as ornia Business and Professions Co f the California Department of Food	prescribed by Chap de, administered by	ter 7 (commencing		
Veighed for: <b>ACME</b>	FRUIT						
Delivered to: ACME	FRUIT						
Oriver:							
WEIGHT IN L	.BS.		ABC SCALES	- Weighmaster			
TARE ONLY	GROSS	By DEPUTY - DATE			DATE		
8,260	TARE	Susan Morris DEPUTY		DEPUTY -	3/1/01		
	NET	Weighed at	1500 Antelope Road Sunnyvale, CA 9408		VEHICLE LIC. # TRUCK  1X27339		
REMARKS:		UNITS	COMMODITY	MARKS	TRAILER		
To est. PT weight for empty			EMPTY 78 FORD		TRAILER		
			FLATBED TRUCK				

Each vehicle for which a predetermined individual tare weight has been established shall be clearly marked on both sides with the company name or code, license number and predetermined tare weight. The tare weight shall be permanently marked either on the vehicle or on a placard secured thereto. The tare weight shall be identified in numbers and letters not less than (3) inches (7.62 cm) in height. In the case of gondola units, the required identification shall be applied to both sides of the container portion.





Each container or pallet for which a predetermined individual tare weight has been established shall be clearly marked on both sides with the company name or code, company identification number and predetermined tare weight. The tare weight shall be identified in letters and numbers not less than three (3) inches (7.62 cm) in height.

The following conditions apply to the use of predetermined individual tare weights:

- 1. Predetermined individual tare weights may be used by a weighmaster unless a party having a legal or financial interest in the transaction notifies the weighmaster prior to the issuance of the certificate that a predetermined individual tare weight shall not be used.
- 2. A weighmaster shall not use a predetermined individual tare weight which is not based on weighmaster records in their possession unless furnished with a copy of the "Tare Only" certificate which established the predetermined individual tare weight.
- 3. A weighmaster shall not use a predetermined individual tare weight if for any reason it appears that the tare weight may be beyond the tolerance levels prescribed by Section *4450 CCR*.

### **Certificate Requirements**

A predetermined tare weight may be used by a weighmaster to determine the net weight of a commodity, provided the following information appears on the weighmaster certificate:

The fact that a predetermined tare weight is being used by identifying the tare with the letters "P.T." on the weighmaster certificate and company name or code and license number or serial number of each vehicle, container and or/pallet.

### Verification

The Secretary may verify the accuracy of an established predetermined individual tare weight by re-weighing any vehicle, container or pallet for which a predetermined individual tare weight has been established when such tare weight is being used in determining the net load for any commercial transaction.

The following procedure would be used to verify the accuracy of predetermined individual tare weights:

- 1. Identify yourself to the weighmaster and/or plant supervisor. Inform them that you want to verify vehicle, container, or pallet predetermined individual tare weights.
- 2. Verify that the scale to be used is in a zero balance condition.
- 3. Place the container or pallet on the load-receiving element of the scale. If you are reweighing a vehicle, have the driver pull the vehicle onto the scale.
- 4. Complete the weighing process of the container, pallet or vehicle and verify against the stenciled weight of the container, pallet or vehicle.
- 5. If you were verifying the weight of a trailer or a trailer with gondolas, each trailer would be weighed separately.
- Obtain a copy of the certified weight (it is to be in the possession of the weighmaster or contract hauler) that was used to establish the predetermined tare. It should agree with the stenciled tare.
- 7. If the tare weights vary by more than 0.2 pound or 2%, take appropriate enforcement action. *BPC 12722(a)*

### **Enforcement:**

When verifying the accuracy of established predetermined individual tare weights and the verification weight is found to be beyond the established tolerance levels and the containers, pallets or vehicles are not in use the appropriate enforcement action is to issue a Notice of Violation stating that a new predetermined individual tare weight must be established.

When verifying the accuracy of established predetermined tare weights and the verification weight is found to be beyond the established tolerance levels and the container, pallet or vehicle <u>is</u> in use, issue a Notice of Violation stating that the predetermined tare weight <u>shall not be used until</u> re-established by a weighmaster. Appropriate enforcement actions include issuing a citation or Notice of Proposed Action (as outlined in the citation section).

	PREI	DETERMINED T	ARE WORK	SHEET	
NAME:					DATE:
ADDRESS:					
EQUIPMENT/ LICENSE NO.	RECORDED TARE	ACTUAL TARE	OVER	UNDER	REMARKS

### PREDETERMINED TARE WEIGHTS (Earth, Stone, Rock, Sand, Gravel and Asphalt Paving Material)

### **Definition**

A predetermined tare weight for a vehicle hauling earth, stone, rock, sand, gravel and asphalt paving material is the weight of a vehicle, determined by a weighmaster prior to the time of delivery of a product and is established and used in accordance with the following provisions.

### **Authority Cited**

Sections 12027, 12723, 12735, Business and Professions Code. Reference: Sections 12722 and 12723, Business and Professions Code.

### Responsibility

California Business and Professions Code Section 12722 states:

- (a) In accordance with this chapter and regulations adopted by the director, any weighmaster may use a tare weight for a vehicle, container, or pallet, which has been previously determined by a weighmaster. It is the responsibility of the party for whom the tare weight was established to maintain the tare weight within the variations prescribed by the director.
- (b) Any weighmaster weighing any vehicle moving earth, stone, rock, sand, gravel or asphalt paving material may use a predetermined tare weight. The issuance of predetermined tare weights are exempt from the provisions of Chapter 9 (commencing with Section 4400) of the California Code of Regulations. It is the responsibility of the party for whom the tare weight was established to maintain the actual weight so that the actual tare weight of the vehicle at no time exceeds the recorded weight.

California Business and Professions Code Section 12724 reads as follows:

- (a) Except as provided in this section, a weighmaster weighing a vehicle for certification shall determine both gross and tare weights with all persons off the scale and vehicle, unless both the gross and tare weights are determined without leaving the weighing location.
- (b) Predetermined tares for vehicles moving earth, stone, rock, sand, gravel or asphalt paving material may be determined with a driver in the vehicle, if the gross weight is determined in the same manner and the weighmaster indicates on the weighmaster certificate that the driver was on the vehicle for both gross and tare weight.

California Business and Professions Code Section 12728 reads as follows:

- (a) No weighmaster shall weigh a vehicle, or combination of vehicles, for certification, when part of the vehicle, or connected combination, is not resting on the scale.
- (b) When weighing a combination of vehicles that will not rest on the scale platform at one time, the combination shall be disconnected and weighed separately. The weights so taken may be combined for the purpose of issuing a single certificate.

<u>Instructions for Establishing Predetermined Tare Weights</u> (Earth, Stone, Rock, Sand, Gravel or Asphalt Paving Material)

The owner of a vehicle hauling these named commodities is exempt from the provisions of the California Code of Regulations pertaining to the marking requirements on the sides of their vehicle. The weighmaster issuing certified weight certificates for vehicles hauling these named commodities are exempt from showing on the certificate that a predetermined tare weight is being used. However, other procedures are followed by weighmasters using these predetermined weights.

To establish a predetermined tare weight, the weighmaster would weigh the truck or truck/trailer combination with the fuel tanks full but with the compartment(s) and trailers (if applicable) empty.

In most cases this weight would be entered into the computer with other identifying information for the vehicle(s) being weighed (i.e., equipment number, company name, license number(s), buyer, delivery address, etc.).

The weighmaster would then recall the recorded information for a particular vehicle or vehicle/combination and the weight or weights shown would be printed on the weighmaster certificate for each successive load hauled.

At locations not utilizing computers, the weighmaster would enter this information in a book, loose-leaf binder or card file so that the weighmaster could look up the required information during successive trips. The tare weight for a particular vehicle(s) would be used on weight certificates as needed.

### **Conditions of Use**

California Business and Professions Code Section 12722(b) reads as follows: Any weighmaster weighing any vehicle moving earth, stone, rock, sand, gravel, or asphalt paving material may use a predetermined tare weight. The issuance of predetermined tare weights are exempt from the provisions of Chapter 9 (commencing with Section 4400) of Title 4 of the California Code of Regulations. It is the responsibility of the party for whom the tare weight was established to maintain the actual weight so that the actual tare weight of the vehicle shall at no time exceed the recorded tare weight.

Section **12724(b)** reads as follows: Predetermined tares for vehicles moving earth, stone, rock, sand, gravel and asphalt paving material may be determined with the driver in the vehicle, if the gross weight is determined in the same manner and the weighmaster indicates on the weighmaster certificate that the driver was on the vehicle for both gross and tare weight.

### Verification

California Business and Professions Code Section **12727** gives the authority to conduct reweighs and reads as follows: The director may, at any time, require a vehicle to proceed to the nearest vehicle scale for the purpose of weight verification.

1. Introduce yourself to the person in charge of the weighmaster activities and state your intention to verify predetermined vehicle tare weights.

- 2. Verify zero balance of the scale to be used.
- 3. It may be necessary for two inspectors to perform this type of inspection.
  - A. One inspector should remain in the scale house and verify scale balance between each weighing.
  - B. The other inspector should position himself/herself where the vehicles enter the location. He/she will stop the vehicles, identify himself/herself and ask the driver to drive onto the scale for predetermined tare weight verification.
- 4. The inspector in the scale house will weigh the vehicles and compare the actual tare with the tare weight that has been recorded on the weighmaster certificates.
- 5. If the actual tare weight is greater than the predetermined tare, the party for whom the tare weight was established is in violation of Sections 12720 and/or 12722(b).

### **Enforcement**

When verifying the accuracy of established predetermined tare weights for vehicles hauling earth, stone, rock, sand, gravel or asphalt paving material and the verification weight is found to be **beyond** the established predetermined tare weight, issue a Notice of Violation stating that the predetermined tare weight **shall not** be used until re-established by a weighmaster. Appropriate enforcement action is to issue a citation or a Notice of Proposed Action to the party for whom the predetermined tare weight was established (as recommended in the citation section).

### SEASONAL TARE WEIGHTS (Cab Card Weight)

### **Definition**

A seasonal tare weight is the tare weight of a fuel-consuming vehicle used to transport bulk loads of tomatoes and is established for use in accordance with the following provisions. Seasonal tare weights are determined by Weighmasters and are officially established with the issuance of a cab card.

### **Authority Cited**

Sections 12027, 12723 and 12735, California Business and Professions Code. Reference: Sections 12722, 12723 and 12729, California Business and Professions Code.

### Responsibility

California Business and Professions Code Section **12722** states: (a) in accordance with this chapter and regulations adopted by the director, any weighmaster may use a tare weight for a vehicle which has been previously determined by a weighmaster. It is the responsibility of the party for whom the tare weight was established to maintain the tare weight within the variations prescribed by the director.

California Business and Professions Code Section **12723** states: The director shall adopt regulations for the establishment of vehicle, container, and pallet tares, including, but not limited to, the adoption of conditions of use, certificate requirements, sample size, allowable variations, and procedure to be used to verify common tares.

### **Instructions for Establishing Seasonal Tare Weights**

Seasonal tare weights shall be established as follows:

- 1. A weighmaster shall weigh each unladed tractor vehicle after the driver has confirmed that the vehicle has full fuel tanks. (An unladed vehicle is a vehicle without commodity or persons.) If the vehicle has multiple fuel tanks, all tanks <u>must</u> be full; otherwise, the tank(s) <u>must</u> be removed from the vehicle or sealed in such a way to prevent fuel or other substances from being introduced into the tank. Merely disconnecting the fuel lines is not acceptable.
- 2. The weighmaster shall:
  - (a) Complete and issue a "tare only" weighmaster certificate.

(b) Complete and issue an original cab card that officially establishes the seasonal tare weight. Blank Cab cards are furnished to weighmasters by the Division of Measurement Standards. The Official Tare Weight stated on the cab card shall be 250 pounds less than the weight shown on the "tare only" weighmaster certificate.

42-011 (REV. 2-96) OWNER/LESSOR		CARRIER	CAB CARD #0008		
MAKE	COLOR	LICENSE NUMBER	LAB CARD #0008		
NAME OF PRINCIPAL WEIGHM		FAILURE TO MAINTAIN THE FUEL LEVEL MAY RESULT IN THIS	\$38000		
ADDRESS OF WEIGHING LOCA	TION	VEHICLE'S WEIGHT BEING LESS	453000		
CITY	STATE ZIP	WEIGHT ALLOWED.	OFFICIAL TARE WEIGHT		
CERTIFICATE NUMBER	DATE	CERTIFIED WEIGHT WITH FULL FUEL TANKS			
ву	DEPUTY	LESS 250 LBS. EQUALS	LBS		
THE CARRIER AN WEIGHT WITHIN T	D/OR DRIVER OF THIS VEHIC THE PRESCRIBED TOLERANCE WEIGHMASTER. FAILURE TO	USED WHEN TRANSPORT  LE ARE RESPONSIBLE FOR M OF THE OFFICIAL TARE WEIG MAINTAIN THIS VEHICLE'S	AINTAINING THIS VEHICLE'S HT WHEN THIS CAB CARD IS		

(c) Enter the required information on a daily seasonal truck tare recap sheet, furnished by the Division of Measurement Standards. The recap sheet will be mailed to the Division within two business days.

STATE OF CALIFORN DEPT. OF FOOD AN DIVISION OF MEASI WEIGHMASTER ENI 8516 FRUITRIDGE F SACRAMENTO, CAL (916) 229-3060	D AGRICULTURE UREMENT STAND FORCEMENT PRO ROAD, SUITE K	DARDS	THIS WORKSHEET TO BE COMPLETED AND MAILED TO THE DIVISION OF MEASUREMENT STANDARDS WITHIN TWO BUSINESS DAYS. CAB CARDS ARE ACCOUNTABLE; VOIDED AND UNUSED CAB CARDS ARE TO BE RETURNED TO THE DIVISION OF MEASUREMENT STANDARDS. FAILURE TO COMPLY WITH THESE REQUIREMENTS MAY REVOKE YOUR ELIGIBILITY TO ISSUE CAB CARDS IN THE FUTURE.									
DAILY RECAP OF C. 42-018 (Rev. 8/96)	AB CARDS ISSUE	ED										
WEIGHMASTER				DAT	Ε							
ADDRESS			PHONE NUMBER ( )									
CERTIFICATE NUMBER	CERTIFIED TARE WT.	CARRIER	CAB CARD NUMBER	CAB CARD TARE WEIGHT	VEHICLE LIC. NUMBER	BY DEPUTY						
			-									

# **Certificate Requirements**

A seasonal tare weight may be used by a weighmaster to determine the net weight of a commodity, provided the number of the cab card appears on the certificate.

#### **Conditions of Use**

The following conditions apply to the use of cab cards.

- 1. A cab card shall be valid for a single tomato harvest season only.
- 2. The cab card shall be carried at all times in the vehicle for which the seasonal tare weight has been established.
- 3. The original cab card shall be presented to the weighmaster when using the seasonal tare weight to certify the net weight of a load.
- 4. The cab card shall not be used if the vehicle tare weight varies by more than 300 pounds from the official tare weight stated on the cab card.
- 5. A cab card on which the weight figures have been changed or altered in any manner shall not be used.
- 6. A new cab card shall be obtained when the weight or vehicle identification information on the cab card changes.
- 7. The cab card may be used by a weighmaster to determine the net weight of a load unless a party having a legal or financial interest in the transaction notifies the weighmaster prior to the issuance of the certificate that a seasonal tare weight (cab card) shall not be used.

#### Verification

California Business and Professions Code Section **12727** gives the authority to conduct reweighs and reads as follows: The director may, at any time, require a vehicle to proceed to the nearest vehicle scale for the purpose of weight verification.

Cab cards can only be used for truck-tractors transporting bulk tomatoes. The original cab card must be presented to the weighmaster. Cab cards can only be used for one season. Cab card ink colors change each year and state the year they are valid in bold print at the top.

Cab cards are to be checked at the location where cab cards are being presented to weighmasters for completion of weighmaster certificates.

- At a receiving station using cab cards, the inspector or investigator and helper should identify themselves to the weighmaster. Have the weighmaster explain the weighing procedure, traffic patterns, etc.
- 2. Explain to the weighmaster your intentions for verifying cab cards and ascertain the problems it may create. Verify scale balance; the weighmaster may be in violation.
- 3. When a truck driver presents a cab card to the weighmaster and after the driver has provided all the necessary information to the weighmaster, you should take the card and allow the gross weight to be printed on a certificate. Introduce yourself to the truck driver and inform him that you are going to verify the cab card weight and that when it has been done, their completed weighmaster certificate will be issued.

- 4. Instruct the driver where to park the trailers and to return to the scale with the tractor only. The helper should verify the location and see that the instructions are followed. Be aware of fuel dispenser locations and verify that no refueling is done or other changes made that may change the official tare weight.
- 5. At busy locations, not every cab card needs to be verified. The helper should then assist the driver in returning to the scale immediately so the truck does not have to wait in line to be reweighed.
- 6. The helper can keep track of vehicles in the process of being verified while the investigator keeps track of cab cards, certificates, and other paperwork in the scale house.
- 7. When the truck-tractor comes onto the scale, after assuring that the vehicle is on the scale and all persons are off, verify the weight on the scale against the cab card weight.
- 8. If the reweigh weight is within tolerance (300 lbs.), notify the driver, but ascertain the fuel status and other information for the reweigh form. If the weights are within tolerance, but fuel tank(s) is almost empty and fuel capacity is over 70 gallons, the cab card may have been established without full fuel tanks. At your discretion, you may confiscate the cab card and instruct the driver to obtain another cab card in the prescribed manner.
- 9. If everything is okay, return the cab card to the driver and instruct the weighmaster to complete the certificate.
- 10. If the weight varies by more than 300 lbs., but less than 450 lbs., issue an infraction citation referring to BPC 12722/12729(c)(1).

If the weight varies by 450 lbs. to 600 lbs., issue an infraction citation referring to BPC 12722/12729(c)(2).

If the weight varies by more than 600 lbs., issue an infraction citation referring to BPC 12722/12729(c)(3).

A Notice of Proposed Action could be another appropriate enforcement action that is used in place of a citation in each of the above categories.

11. If the weight varies by more than 300 lbs., instruct the weighmaster to complete the certificate using the true weight. On a computer-generated certificate, the certificate may have already been issued in which case a corrected certificate would have to be issued. Retain the cab card as evidence and take appropriate enforcement action.

# SCHEDULE OF FINES CAB CARD VIOLATIONS

Errors Plus or Minus fro	m the Official Tare Weight
601 LBS and Greater	Max \$800 Fine BPC 12722/12729 ( c )(3)
600 LBS to 450 LBS	Max \$400 Fine BPC 12722/12729 ( c )(2)
449 LBS to 301 LBS	Max \$200 Fine BPC 12722/12729 ( c )(1)

# **CAB CARD VERIFICATION WORK SHEET**

WEIGHM	ASTER LICE	ENSE NAME	·		· · · · · · · · · · · · · · · · · · ·		WE	IGHMA	STER L	ICENSE NUMBER	<del> </del>	
DEPUTY	ON DUTY _			W	EIGHING L	OCATION _				DATE	·	
TIME	CARRIER	DRIVER	CAB CARD#	LOADS TODAY	MI. FROM FUEL PT.	CAB CARD WEIGHT	ACTUAL WEIGHT		RENCE -	REMARKS	# of FUEL TANKS	TOTAL FUEL TANKS CAPACITY

#### **TIMBER TARE WEIGHTS**

#### **Definitions**

The following definitions apply to timber tare weights:

- A timber tare weight is the unladed weight of a vehicle or combination of vehicles, used to transport loads of logs, where an automated weight-scaling program is used to determine the board foot volume of the load.
- 2. Sample scale frequency is the number of loads of logs to be measured by a log scaler at a frequency agreed to by the buyer and seller (e.g., 1 in 4 loads must be measured by a log scaler).

#### **Authority Cited**

Sections 12027, 12723 and 12735, California Business and Professions Code. Reference: Sections 12722, 12723 and 12729, California Business and Professions Code.

#### **How Used**

Timber tare weights are established on unladed log hauling vehicles and are used to determine the net weight of logs delivered to a saw mill. The current established timber tare weight would be subtracted from the gross weight of a laden logging truck to determine the net weight of the logs only.

#### **Establishing Timber Tare Weights**

Timber tare weights shall be established in accordance with the following provisions:

- 1. A timber tare weight shall be established by a weighmaster as the mathematical average of the first five consecutive loads hauled into the mill.
- 2. After establishment, a timber tare weight for any vehicle shall be calculated from the mathematical average of the five most current actual tare weights. The frequency for updating the timber tare shall be the same as the sample scale frequency, but in no case less frequent than one in ten.

# **Example**

Agreed sample scale frequency = 1 in 7. Frequency for updating = 1 in 7.

First five consecutive weighings to establish timber tare weights:

## **LOADS**

1.	12/5 Actual Tare Weight	20,180 lbs.
2.	12/5 Actual Tare Weight	19,820 lbs.
3.	12/6 Actual Tare Weight	19,780 lbs.
4.	12/7 Actual Tare Weight	20,060 lbs.
5.	12/7 Actual Tare Weight	19,760 lbs.
	_	99 600 lbs

Mathematical average 99,600 divided by 5 = 19,920 = Established Timber Tare Weight.

Mathematical Average of 5 most recent timber tare weights used to update the established timber tare weight will be dependent upon the next 7 loads and the load designated to be weighed. Load could be any load 6 thru 12 as long as update frequency is maintained as 1 in 7 loads.

#### **LOADS**

6.	12/9 Timber Tare	19,920 lbs.
7.	12/9 Timber Tare	19,960 lbs.
8.	12/10 Timber Tare	19,780 lbs.
9.	12/10 Timber Tare	19,860 lbs.
10.	12/11 Timber Tare	19,920 lbs.
11.	12/11 Timber Tare	19,920 lbs.
12.*	12/12 Actual Timber Tare	19,780 lbs.

<sup>\*</sup> Load designated for weighing and within +/- 2% tolerance (19,522 – 20,318 lbs.)

5 most recent actual tare weights to establish new Timber Tare:

## **LOADS**

- 1. 19,820 lbs.
- 2. 19,780 lbs.
- 3. 20,060 lbs.
- 4. 19,760 lbs.
- 5. 19.780 lbs.

99,200 Total Pounds

Mathematical average of 5 most recent timber tare weights. 99,200 divided by 5 = 19,840 lbs. = *updated* Established Timber Tare Weight

Frequency for updating = 1 in 7.

#### **Certificate Requirements**

A timber tare weight may be used by a weighmaster to determine the net weight of timber, provided disclosure that a timber tare weight is being used appears on the certificate immediately adjacent to the tare weight entry. This shall be designated by the letters "T.T." and is in addition to any information required by California Business and Professions Code, Division 5, Chapter 7.

#### **Conditions of Use**

The following conditions apply to the use of timber tare weights:

- Timber tare weights shall be limited to sales where agreed to by all parties having a legal or financial interest.
- 2. A weighmaster shall not use a timber tare weight, which is not based on weighmaster records in their possession.
- 3. Whenever the timber tare weight has not been updated for more than one hundred twenty (120) days, a new timber tare weight shall be established for that vehicle.
- 4. A current actual tare weight that differs from the timber tare weight for that vehicle by more than plus or minus 2% must automatically cause the establishment of a new timber tare weight for that vehicle.
- 5. When any vehicle fails to obtain a current tare weight when required by the program to update the timber tare weight, the existing timber tare weight shall be used for that load and the system must automatically cause the establishment of a new timber tare weight for that vehicle.
- 6. Vehicles with cribs or inserts for short logs, mule trains, and self-loaders shall not use a timber tare weight unless the crib, inserts, or self-loading apparatus are permanently installed.
- 7. Timber tare weight information must be kept as part of the weighmaster records for a period of four (4) years. These records are to include, but are not limited to, tare weight records supporting timber tare weight updates, tare frequency, and sample scaling frequency.

#### **Verification**

- 1. Identify yourself to the weighmaster and/or saw mill supervisor. Inform them that you want to verify the accuracy of the timber tare weights in use. A Timber Tare Verification Worksheet (see example on page 3-31) may be helpful keeping information organized.
- 2. Ask to see copies of weight certificates for logging trucks using timber tare weights.
- 3. Request a copy of the agreement that shows the sample scale frequency.

- 4. Audit the weighmaster certificates to verify that:
  - A. Timber tare weights are used accurately for each weighing.
  - B. The timber tare weight is being updated according to the sample scale frequency.
  - C. The weighmaster certificates contain all of the required information.
- 5. Review the computer program to ascertain:
  - A. That the software has been submitted for study and received type approval.
  - B. That the software notifies the deputy weighmaster that a reweigh is needed at the frequency agreed to in the sample scale frequency.
  - C. That the computer program will not allow the printing of negative weight values.
  - D. That the software program has motion detection and will not allow the printer to print a weight value while there is motion on the weight-receiving element.
  - E. That the software program will not allow gross, tare and net weight values to be changed once they are entered.
  - F. That the software program will not reprint copies of weight certificates when all reprints appear to be originals; i.e., all reprints should show the original weight certificate number and indicate that it is a "COPY", or show the original certificate number followed by A, B, C or other means to indicate that more than one copy of that certificate has been printed.
  - G. Verify records showing the weights used for each truck/trailer combo; i.e., can you trace the tare weights back for 4 years or are the oldest ones lost at each update.

If your investigation shows that all timber tare weight procedures are being followed and all timber tare weights are accurate you would terminate your investigation.

If your investigation shows that all timber tare weight procedures are <u>NOT</u> being followed, or that the timber tare weights are <u>INACCURATE</u>, move to the recommended enforcement. YOU MAY WANT TO REWEIGH ANY VEHICLE FOR WHICH YOU SUSPECT AN ERROR IN THE TIMBER TARE WEIGHT OR TO VERIFY THE COMPUTER TARE WEIGHT AGAINST THE VEHICLES' ACTUAL TARE WEIGHT.

#### **Enforcement**

If your investigation shows that the timber tare weights are determined on a scale owned by the sawmill in error, and the seller is <u>not</u> being paid for the number of board feet of wood delivered take appropriate enforcement actions against the sawmill owner such as a citation or a Notice Of Proposed Action referring to **BPC** *12512* for purchasing a commodity in less than the true quantity (as outlined in the citation section).

If your investigation shows that either the timber tare procedures or the software program results in inaccurate weighmaster certificates being issued, then issue a Notice of Violation. The NOV should state that "the weighmaster must cease using the procedure or software until type approval for use of the system has been granted by DMS." Reference **BPC 12500.5**. Take additional enforcement actions such as issuing a citation for violation of **BPC 12718(e)** or a Notice Of Proposed Action (as outlined in the citation section).

Weig	hmaster Lic	ense Name					Wei	ghmaster Li	icense Number	
									Date	
		tify when Update is Needed: (Y								
	Date	Actual Vehicle Tare Weight		Date	Vehicle Tare Wei	ght			Frequenc	y Update
1			12					Date	Vehicle Ta	are Weigh
2			13							
3			14				2			
4			15				3			
5			16				4			
	Total		17				5			
	Average		18					Total		
6			19					Average		
7			20							
8			21							
9			22				3			
10			23				4			
11			24				5			

#### MULTIPLE DRAFT WEIGHING OPERATIONS

#### **Definitions**

A multiple draft weighing operation of a combination of vehicles is a weighing operation whereby individual weights of connected vehicles in the combination are determined without the entire combination of vehicles resting on the scale platform simultaneously and without disconnecting the vehicles. Multiple draft static weighing operations and multiple draft weighing operations have the same meaning for the purpose of this article.

A single draft static weighing operation is a weighing procedure whereby the entire vehicle or combination of vehicles is resting on the scale platform simultaneously.

#### **Authority Cited**

Sections 12027, 12107 and 12735, California Business and Professions Code. Reference: Section 12728(d)(2), California Business and Professions Code.

#### **Request for Authorization**

A written request for authorization is limited to those operations where the applicant has complete control of all the vehicles and weighing device(s). The written request shall be submitted to the Department and shall contain the following information:

- The procedures that will be used in the multiple draft weighing operation. This shall include the specific weighing location, the weighing device(s) to be used, and the position of vehicles relative to the load-receiving element of the scale.
- The make, model and a unique identification designation for each individual vehicle.

#### **Conditions of Use**

- 1. The pulled vehicle shall not be equipped with a braking system.
- 2. The pulled vehicle shall have a minimum of two axles separated by such a distance that they completely support the load and also shall be equipped with a free-floating, non-rigidly mounted tongue.
- 3. A copy of the letter issued by the Department authorizing the multiple draft weighing operation shall be maintained at the weighing location and made available to a Sealer upon request.
- 4. All weights (gross and tare) shall be determined using the same authorized multiple draft weighing operation. "Gross Only" or "Tare Only" certificates are prohibited from being used when using a multiple draft weighing operation.
- 5. The use of predetermined individual tare or common tare weights for pulled vehicles are prohibited when using a multiple draft weighing operation.

- 6. A weighmaster shall not use a multiple draft weighing operation if for any reason it appears that the weights so determined may be beyond the tolerance level prescribed in Section 4495.5(f).
- 7. Multiple draft weighing operations may not be used by a weighmaster if a party having a legal or financial interest in the transaction notifies the weighmaster prior to the issuance of the certificate that a multiple draft weighing operation shall not be used.

#### **Certificate Requirements**

When a multiple draft weighing operation is used by a weighmaster to determine the net weight of a product, the following information shall appear on the certificate.

The fact that a multiple draft weighing operation is used by a weighmaster to determine the weights. This shall be designated by the words "Multiple Draft" immediately adjacent to both the gross and tare weights. The letters "MD" may be substituted for the words "Multiple Draft".

The identification of any connected vehicle not resting on the scale platform during certification.

These requirements are in addition to any other information required by California Business and Professions Code, Division 5, Chapter 7.

#### **Establishment and Tolerances**

Data shall be compiled showing that the method used in the multiple draft weighing operation for the specific location, vehicles, and connected combinations does not introduce or result in errors not in conformance with the requirements of this article when compared to a single draft weighing operation. All testing by the Department shall be consistent with verifying the accuracy of this method. If for any reason the verification testing fails or cannot be performed safely, testing will be terminated until the deficiencies are corrected and the written request for authorization is resubmitted to the Department.

The following procedures shall be used by Weights and Measures Officials for authorizing multiple draft weighing procedures:

- 1. The applicant shall provide accessibility to all identified equipment and they shall also provide assistance from trained facility representative(s) during the verification procedures.
- 2. All single draft weighings will be performed with the vehicle(s) positioned in approximately the same location on the load-receiving element of the weighing device.
- 3. Vehicles shall be tested as used in the normal course of business.
- 4. Multiple draft weighings shall be performed in accordance with the applicant's written procedures. A maximum of 30 single draft and 30 multiple draft net weighments shall be performed for each requested authorization.
- 5. At no time shall the net weights determined using a multiple draft weighing operation differ from those using a single draft weighing operation by more than twice the scale tolerance for that net load. A weighment that exceeds the established tolerance shall be sufficient grounds for the Department to deny authorization to use the multiple draft weighing procedure.

#### **Determining Amount Of Tolerance**

When performing a test to authorize or verify the multiple-draft method, the allowable difference between the net weights determined using a multiple-draft procedure versus the single-draft procedure is based on twice the scale accuracy tolerance applicable to that net load. Therefore:

Minimum Scale Division	Single-Draft Net Weight	Allowable Difference Between Multiple-Draft Net Weight and Single-Draft Net-Weight
5 lb 0 - 2500 lb		+/- 10 lb
	2505 - 5000 lb	+/- 20 lb
	5005 - 7500 lb	+/- 30 lb
	7505 - 10,000 lb	+/- 40 lb
10 lb	0 - 5,000 lb	+/- 20 lb
	5010 - 10,000 lb	+/- 40 lb
20 lb	0 - 10,000 lb	+/- 40 lb

Note: The deputy weighmaster establishing data for a multiple draft weighing operation <u>or</u> an inspector verifying the accuracy of a multiple draft weighing operation <u>must</u> comply with California Code of Regulations Section **UR.3.7**, minimum net load on a vehicle scale = 20 scale divisions.

#### **Verification**

When the gross weight or tare weight of a vehicle and connected combination is recorded on a weighmaster certificate, verification of that weight shall be made by reweighing the combination using the same multiple draft weighing operation authorized by the Department. At no time shall the reweigh weight differ from the recorded weight by more than twice the scale tolerance for that weighment.

If a multiple draft weighing operation is found to produce weights that are beyond the established tolerance, the Department shall issue an order stating that the multiple draft weighing operation shall not be used until it is re-established and re-authorized by the Department.

Only the approved procedure shall be used when using a multiple draft weighing operation.

#### **Enforcement**

Appropriate enforcement action for any weighmaster using a multiple draft weighing operation to issue weighmaster certificates, when the weights used are beyond the tolerances allowed for the approved combination of vehicles, is to issue a citation for issuance of a false weight certificate referring to **BPC 12718**.

Any weighmaster using a multiple draft weighing operation **without first** receiving approval from the Department will be issued a Notice of Violation directing the weighmaster to cease using multiple draft weighing procedures until the procedure is approved by the Division of Measurement Standards. Appropriate enforcement actions for subsequent violations are to issue a citation or a Notice of Proposed Action referring to **BPC 12728(d)(2)**.

#### **MULTIPLE DRAFT WEIGHING WORKSHEET**

Weighmaster N	Name		Ae It	Appears O	n I icanea				v	/eighm	naster I	_icens	e Num	ber _		
Weighing Loca	tion		AS II	Appears O	II LICEIISE			City	y					D	ate	
Deputy Name			S	cale_		Manufactur		Model #		s	erial #			Sca	ale Division	Minimum
						viariuraciur	e									Willimoni
							les									Mandania
Towing Vehicle	License	Towed Vehicle		Rigid 7	Fongue	Support Load		Position on Scale	Single Draft			Double Draft			Net Wt.	Maximum Tolerance
Make	Number	Make	Serial Number	\ \ \ 	No	Yes			_	Ιт	N	0	Ιт	L	Difference	Lbs.
1				res	INO	res	INO		G	1	IN	G	1	N		
2																
3																
4																
5																
6																
7																
9																
10																
11																
12																
13																
14																
15																
16																
17																
18																
19																
20																
				We	ights a	nd Me	asures	official								

#### **SQUID**

# Volumetric Conversion to Weight BPC 12027, 12723, 12735; CCR 4470 to 4472

The following conditions apply to containers used in volumetric conversion.

- 1. Containers used for removing squid from fishing boats shall be constructed of non-absorbent material and of such construction that they retain their shape when filled.
- 2. Only full containers removed from the boat shall be subject to volumetric conversion; squid removed in partially filled containers shall be weighed.

Each container shall be permanently marked on two sides, in numbers and letters at least three (3) inches (7.62 cm) in height, with the following information:

- The company name or code;
- The volume in cubic feet to the nearest 1/100 cubic foot; and
- The tare weight of the container.

A weighmaster certificate that establishes the weight of squid by volumetric conversion shall contain, in addition to the information required by Article 2 of this chapter, the following information:

- 1. Number of full containers removed.
- 2. Volume of each container (Volume = Height x Width x Length).
- 3. Weight of squid per cubic foot, as established by the Secretary (62.8 lbs/ft<sup>3</sup>).
- 4. Total weight determined by volumetric conversion:

(Total Weight = Number of Containers x Volume of Containers x Weight/Cubic Foot)

- 5. Number of partially filled containers.
- 6. Total net weight of squid in partially filled containers.
- 7. Total weight of squid received.

The above information may be shown in equation form:

#### **EXAMPLE**

Number of full containers X Volume of each container = Net weight determined by volumetric conversion

Net weight determined by volumetric conversion

+ Number of partially filled Net weight of squid containers (actually in partially filled weighed)

- TOTAL WEIGHT OF SQUID RECEIVED

A receipt, issued pursuant to **Sections 8011-8015 of the Fish and Game Code**, constitutes the issuance of a weighmaster certificate.

# **WEIGHMASTER**

# END PRODUCT TESTING AND INVESTIGATION TECHNIQUES

**SECTION 4** 

#### **END PRODUCT TESTING**

#### Introduction

End product testing is in many situations the only way to verify the accuracy of the weighmaster certificates issued by weighmasters.

End product testing is an undercover investigation. Your preparation and actions during the operation may cause the suspect or suspect business to realize that you are an investigator. After you have concluded your investigation, the report and the evidence you present to the prosecution may <u>not</u> be sufficient to prove the violation. These problems can, in most cases, be overcome if you adhere to the following instructions:

- 1. Dress appropriately for the operation. If undercover, look and act the part you are portraying. Be prepared to give your name, address, and present identification. Obtain background information about the type of business you are investigating and the location you are going into.
- 2. Be observant when entering a location. Be able to describe persons, equipment, and scale. Remember the location of desks, equipment, people, and scale. Also, remember what you said and did, and the responses and actions of the people involved.
- 3. When you receive your receipt, ask if it is certified. Verify that the signature is that of the person with whom you are dealing. If you ask for a certified weight, be prepared to give a valid reason.
- 4. Document all activities, conversations and information <u>pertinent</u> to your investigation from entry to exit. This may include type of vehicle, type of scale, location of scale, weather condition, condition of the surface you drive on (wet, dry, muddy), speed you drove, distance driven, persons you talked with, what each person said, what you did, and the actions of the persons involved.
- 5. Written documentation is far better than trying to remember what happened one or two years ago when you are testifying on a witness stand.

The following end product test procedures are recommended to promote uniformity and to provide basic guidelines for conducting end product tests.

# WEIGHT VERIFICATION WEIGHMASTER OPERATION

- 1. When making a call on any weighmaster, make an attempt to verify the accuracy of a weight determination.
- 2. Observe the weighing location until you believe that a weight determination has been made. Once the driver is preparing to leave, identify yourself to him/her. Ask if he/she has just weighed. Ask if the weight was for gross or tare (light or heavy). Ask to see the certificate and retain it until you have completed your reweigh. Verify if anyone was on the scale during the weighing process.
- 3. If the driver informs you the weight is a first weight and the certificate is in the hands of the weighmaster, continue with the reweigh. Several things may be wrong that can result in the need for enforcement action.
- 4. Inform the driver that you are going to verify the weight. Check to see that the entire vehicle is on the scale.
- 5. Identify yourself to the weighmaster and inform him/her of what you are doing. With the driver either on or off the scale as the vehicle was weighed, and in accordance with law and regulations, check the vehicle weight on the scale against the weighmaster certificate weight. If different, determine why and prepare for appropriate enforcement action. If okay, proceed.
- 6. Have the vehicle removed from the scale and check the balance condition. If okay and the certificate is accurate, return the certificate to the driver and continue your inspection. If the balance is off by more than the minimum tolerance of the scale, inform the driver they must reweigh. If the balance is off by 100 lbs. or more, a criminal citation to the weighmaster is suggested.
- Possible BPC sections that the weighmaster may be violating are:

12/18(e)		Issuing false certificate
12724		Driver on, driver off
12725		Over 80,000 lbs. at loading site
12728		Two-spotting
12510		Presumption of intent to violate law
	or	
12107		As specified in 4000, UR.4.1 - Scale out of balance
CCR-4410		"gross only", "tare only", "net only" certificates.

Possible BPC sections the truck driver may be violating:

12/24	Driver on, ariver oπ
12718(a)	Requests weighmaster to weigh falsely
12718(b)	Requests false certificate
12718(c)	Gives false information to the weighmaster

# **SALVAGE MATERIAL**

#### **Test Sales Procedure**

1. Determine the true net weight of the lot or lots of salvage material being sold using a properly sealed scale (use only a scale that meets the 20d rule, CCR-4002.2.UR.3.1). Using a single transaction form, list the net weight of the commodity.

#### A. Small Lot

Verify the scale accuracy and zero balance before and after weighing the material. Determine your net weight by either:

- weighing the material only; or
- weighing the material in a container after determining the empty container weight.

Secure the material to assure that nothing can be added or removed prior to the sale.

#### B. Large Lot

Verify the scale accuracy and zero balance before and after weighing the material. Determine the net weight by either:

- weighing the material only on a large scale; or
- weighing the material in small lots and totaling the weights (remember the potential for human error increases with the number of weighings); or
- using comparative weights.

#### C. Comparative Weights (may be done in two ways)

(1) Net determined prior to sale:

After verifying the accuracy and zero balance of a scale, weigh the empty vehicle (tare) with full fuel tanks. Load the salvage material and weigh the loaded vehicle (gross) with full fuel tanks. Deliver the material and compare the net weights.

(2) Net determined after sale:

After verifying the accuracy and zero balance of a scale, weigh the loaded vehicle (gross), deliver the material and return to the scale. Verify the zero balance and weigh the empty vehicle (tare). Determine the net and compare the net weight. Weights determined by weights and measures personnel should be determined with full fuel tanks. If unable to fuel, document the mileage to determine the fuel use and its possible effect on the true net.

**NOTE:** Inspect the vehicle before each weighing to determine if the vehicle picked up mud, dirt, or debris. Document your findings and consider any accumulation when determining the error amount. It is important to park the vehicle in the same spot on the scale deck for both gross and tare weights. This will minimize possible scale section errors.

#### 2. Special considerations

#### A. Weather

Adverse weather conditions (rain, high winds, etc.) can alter the net weight of materials being sold. Appropriate test sales should be made during adverse weather conditions to determine if locations are taking advantage of such conditions.

#### B. Salvage Material

Use one kind of material such as newsprint, brass, copper, cast iron, tin, etc. Use clean material that is free of trapped liquid and extraneous materials.

# C. Vehicle

Use a vehicle that is suitable to protect the accuracy and integrity of the salvage material. Tie or cover the material to prevent material loss.

D. When possible, a photograph that accurately represents the salvage material should be taken or a sample of the material should be kept.

#### E. Scale Tests - Test Sale Location

As part of the investigation, if shortages are discovered, the scales should be tested for accuracy prior to any enforcement action.

## 3. Evaluating differences

To determine if you were shorted, evaluate the effects that scale tolerance and scale graduations will have on each weight (weight you determined and weight determined by the purchaser). If the shortage is more than the possible plus or minus extreme, there is definitely a violation. Continuous shortages equal to the possible extremes may be violations.

- 4. If the first test sale is accurate, but complaints have been made by regular customers, make additional sales to become a regular customer.
- 5. If the weight or weights show that you were shorted, make additional sales to see if shorting is continuous or just a mistake. Additional sales will determine if only one or all weighers are shorting or if shorting is being done on all types of material. If the company has more than one location, do test sales at the other locations. All weight verifications (overages and shortages) are to be considered to determine the enforcement action to be taken.

# 6. Publicity

It is the policy of the Division to disclose no information during an investigation. At the conclusion, any news release or other statement will be made at the discretion of the prosecuting attorney.

#### HOUSEHOLD GOODS REWEIGH

Due to the fact that household goods complaints are received after weights are obtained and the customer has been informed of the bill, criminal complaints are hard to obtain from a district attorney. Correction or restitution to the customer is the general end result.

Unless you are able to reweigh a shipment prior to delivery, complaints should be referred to the Federal Motor Carrier Safety Administration.

The recommended procedure for re-weighing household goods is as follows:

- 1. After identification to the customer, obtain information about the origin of the shipment (type of truck, driver, helper(s), inventory sheet, estimate, information booklet, location of load on the truck, was truck empty prior to loading the household goods, etc.). Using the inventory list, compute an estimated weight of the shipment by multiplying the number of pieces by 40 lbs. Compare this estimated weight against the certified weight. If the two weights vary by more than 5%, conduct a reweigh.
- 2. Prior to the arrival of the vehicle determine the closest location of a suitable Public Scale to the delivery point. Prepare written instructions when possible and have them available at the delivery location. When vehicle arrives, allow customer to obtain paperwork, then identify yourself to the driver and state you are requesting a reweigh, as allowed for in Sections BPC 12727 or 12213. These sections allow you to require the vehicle to proceed to the nearest vehicle scale. Obtain a valid driver's license, photo ID, if possible, and a copy of the customer's paperwork. If a fee is requested or if the driver refuses to reweigh, inform him that no allowance is provided by law for you to pay for a reweigh and his refusal is a violation of Section BPC 12016 and 12727.
- 3. Provide the written instructions for the location of the Public Scale to the driver and instruct them not to pull onto the scale until you tell them to.
- 4. Follow the vehicle to the scale. Be certain that the vehicle is completely on the scale and that all persons are out of the vehicle and are clear of the scale platform. Observe vehicle fuel level. Ask the deputy weighmaster to weigh the vehicle.
- 5. Follow the vehicle back to the residence. The vehicle is not to be altered in any manner.
- Observe the unloading process, assuring that all of the customer's goods are unloaded, and that only the customer's goods are unloaded. This is to be verified by the customer's inventory list.
- 7. The customer is to pay transportation charges on the household goods, packing materials, and boxes, but not the reusable blankets, dollies, ropes and tie downs.
- 8. Inform the driver after completion of the unloading process to proceed back to the Public Scale for a reweigh. Follow the vehicle to the scale. Identify yourself again to the deputy weighmaster. Verify the balance condition of the scale. Note the miles traveled.

- 9. If packing boxes have been returned to the truck, they must be unloaded before obtaining the empty weight. Have the driver pull onto the scale. Be certain that the vehicle is completely on the scale and that all persons are out of the vehicle and are clear of the scale platform. Ask the deputy weighmaster to weigh the vehicle and provide to the driver the weight certificate.
- 10. Compute the net weight and compare with the origin net weight, taking into consideration the amount of fuel used during the transportation of the vehicle to and from the Public Scale and the original destination address.

Verbally report your findings to the driver and the customer and follow-up with a written report. Final requirements for adjustments can be enforced via the Public Utilities Commission or possibly through private legal action under Section 14704, Title 49, U.S. Code.

#### **BULK DELIVERY VOLUME VERIFICATION**

- 1. At delivery location, identify yourself and ask to see the weighmaster certificate or delivery invoice. Inform driver that you will be verifying the delivery.
- 2. If the cargo volume can be verified by measuring length, width, and depth, level the commodity and figure the volume. If an accurate measure cannot be obtained by measuring the vehicle, use your cubic measuring device to determine the volume delivered.

**NOTE:** By identifying yourself to the driver, you will only be able to verify one delivery. A method to remain undercover follows:

- 1. Observe loading process by the seller. Follow vehicle to delivery.
- 2. When vehicle has departed the delivery point, identify yourself to the buyer and request permission to measure the delivery.
- 3. Measure the commodity in your cubic measure and compare against delivery invoice or weighmaster certificate.
- 4. Take appropriate enforcement action.

For enforcement purposes, the cubic yardage will be the volume placed into the vehicle or conveyance. This means that a 50 cubic yard vehicle could be certified to contain a greater amount if the commodity was compacted at the loading point.

The volume can be verified by either:

- 1. Re-measuring the material into a known measure at destination.
- 2. Observing the loading process at origin and verifying the vehicle capacity, method of loading, and volume of loading equipment.

#### READY-MIX CONCRETE VERIFICATION

After concrete has been poured and the forms removed, an accurate determination of the deliveries is improbable due to the variables involved. When complaints are received, an attempt should be made to enlist the complainant's aid in verifying future deliveries. By knowing the delivery location, you can pre-measure the forms and locate the nearest vehicle scale to reweigh the vehicle(s).

Ready-mix concrete deliveries may be verified by three different methods. You may elect to use one, two, or all three:

- Actual weight formula comparison
- Pre-measured forms
- Delivery into a volumetric measure
- 1. At the job site, measure the forms, if possible. Flat pours over packed-fill or tilt-up walls are best. Foundations and irregular shapes are almost impossible to measure. Make sure the job foreman is instructed in the procedure(s) you will use.
- 2. When the truck arrives, allow the driver to present the delivery invoice (weighmaster certificate). If the driver does not present an invoice, identify yourself and ask to see a copy. Tell the driver you want to reweigh the load, and ask them to proceed with you or follow you to the vehicle scale selected. Keep the copy until verification is completed.
- 3. Weigh the vehicle gross and follow the vehicle back to the job site.
- 4. Observe the entire delivery into the forms or into your measure. Verify that the vehicle is empty.
- 5. Verify the tare weight of the vehicle.
- 6. Compare the delivery (deliveries) with the invoice(s). Compare your reweigh against the design on file at the plant. Verify that there is no concrete left on board prior to the reweigh of the vehicle. Ask about the disposal of unused concrete.
- 7. If the difference is 5% or greater, take appropriate enforcement action.

#### LIVESTOCK REWEIGH

Auction yards are regulated by agencies other than the Division of Measurement Standards. Agencies that can provide background and expertise are United States Department of Agriculture Packers and Stockyards Administration, and California Department of Food and Agriculture Livestock Identification Branch. It is recommended that you contact these agencies and seek their assistance or cooperation prior to reweighing livestock at an auction yard.

- 1. If possible, observe the sale. You should observe their weighing process to determine if there are fraudulent weighing practices due to (1) person on the scale, (2) weighing with scale out of balance, and (3) printing the weight ticket before the scale comes to rest. You should, where digital weights are shown to the buyers, determine the ratio of weights ending in 10 lbs. against 5 lbs. By doing this, you will be better prepared for the reweighing process. You may be able to read back-tags or ear-tags by number and reweigh specific animals.
- 2. Normally the scale is "balanced" during the sale process every fifteen (15) minutes or after ten (10) animal sales have been completed. When the sale is in process, attempt to verify that the balance condition of the scale is continually performed by one of the two methods. If out of balance more than the minimum graduation of the scale, a reweigh of the lots weighed since the last zero balance was determined is required.
- 3. Identify yourself to the sales manager and inform him/her that you will be conducting a reweigh of some animals. Enlist his/her aid in determining the most practical method of returning the animals from their pens.
- 4. Locate specific animals you want to reweigh and, at random, select animals from buyers' pens. Identify animals by the number, brand, and type.
- 5. Determine if water and/or feed are available for the animals in the pens after being weighed. Note on your reweigh sheet when animals have water and/or feed available.
- 6. Physically reweigh the animals.
- 7. Compare the reweigh weights with the weights determined by the deputy weighmaster.
- 8. Findings:
  - A. If feed and/or water is <u>not</u> available, a large animal will reasonably shrink 10 lbs. per hour. It will not gain weight.
  - B. If feed and/or water is available, animals may or may not eat or drink. There may be some shrinkage or extensive gains. The reweigh should not be more than 10 lbs. less than the certified weight.
- 9. If you find irregularities involving a specific buyer's or seller's lot, the entire lot should be reweighed.
- 10. Review your findings with the auction yard management.
- 11. If violations are found, take appropriate enforcement action.

Things to check during the weighing procedure:

## Weighbeam Scales

- 1. Does weigher correctly balance scale at beginning of duty?
- 2. Does weigher thereafter check balance periodically and correct it?
- 3. Is balance ball secured against accidental movement?
- 4. Is indicator on center mark when scale is balanced?
- 5. Is indicator on target when weight is determined?
- 6. Does weigher allow time for beam and indicator to come to rest?
- 7. Do people stand clear of rack, gates, and platform during weighing?
- 8. Does weigher insert ticket only after weight is determined?
- 9. Does weigher keep hands off balance balls when weighing?
- 10. Does weigher keep hands off poise controls before printing ticket?
- 11. Does weigher keep hands off counter balance weights when weighing?
- 12. Are beam, shelf lever, and steelyard rod protected from interference?
- 13. Does weigher balance and weigh with beam at same level?
- 14. Do fans or air currents blow on beam tip?
- 15. Is loose balance material used on counter balance or at beam tip?

#### Dial Scales

- 1. Is scale maintained in balance?
- 2. If tare bar, is poise used to balance scale? (Poise should be at zero if not used.)
- 3. Do double-faced dial scales agree on both sides of dial face?
- 4. Does weigher allow indicator to come to rest before pressing printer button?
- 5. Does weigher move sliding poise on tare bar during weighing?
- 6. Does weigher lift up or press down on tare bar during weighing?

#### **Electronic Scales**

- 1. Is scale maintained in balance?
- 2. Does weigher allow indicator to stabilize before pressing the printer button?
- 3. Does the PA system (RFI) affect the scale indicator?

#### **UNDERCOVER REQUESTS FOR FALSE CERTIFICATES**

This type of operation can be as varied as the imagination of the investigator. One must be careful not to entrap the weighmaster. Successful operations in the past have included loaded trucks, partially loaded vans, empty trucks, and empty pickups.

- 1. Operate on a team concept (driver and helper).
- 2. Pull onto the scale. Have the helper remain in the cab in plain view of the weigher. If the weigher weighs the vehicle with the person in the cab, depending on your commodity or cover, you may have a violation. You can make sure that the deputy weighmaster knows your helper is in the cab by going out to ask the helper a question or to get money to pay for the weight certificate.
- 3. Make your request for either a "heavy" or "lightweight" (the words "gross" and "tare" are technical expressions used by weights and measures officials). If the weigher requires your helper to be out of the truck, ask any of the following questions:

	helper to be out of the truck, ask any of the following questions:
	A. Can you make the truck weigh heavier?
	B. Can I buy a heavier weight?
	C. What would it cost to get a heavier weight?
	D. Will you bump the weight to lbs.?
	E. I need lbs. on this load. Can you make it weigh that much?
	If you are requesting a lightweight, the same questions can be used, only asking for a lighter weight. <b>NEVER</b> say "I'll pay for a weight" or "I'll give you dollars for a certain weight". Let the weigher set a dollar figure or request the dollar amount.
4.	While the weigher is filling out the certificate, any of the following questions or statements should be expressed:
	A. The lightweight is lbs.
	B. Can you put the lightweight on that tag?
	C. I need a complete tag. The lightweight islbs.
	D. Do I have to come back for a lightweight? The truck weighslbs.
	E. This isn't a complete tag. Does it cost extra for a lightweight?
	F. Can I buy a lightweight?
	G. I can't unload this load without a lightweight. Can you put it in?
	H. Where can I get a lightweight without having to unload and weigh empty?

5.	Accept the certificate regardless of whether the person has bumped the weight or inserted a care. Verify his/her name (he/she may be unlicensed or using another deputy's name).	
	This can be done through a comment/question such as:	
	I can't make out your name. What is it?	
	•, is that your name?	
	I will be coming through here quite often. Should I ask for you? How is your name pronounced?	
	Your nametag says Is that short for, or a nickname for (the name on the certificate)?	
	Your signature is as hard to read as mine is. Is that?	
6.	. If a tip or bribe is requested, pay it. If the request is too large, you may be able to pay less by indicating you only pay ( <u>5 bucks</u> ) amount in <u>(city)</u> .	
7.	Document all actions and conversation, complete with business name and address. Complete description of weigher is imperative. Use a Single Transaction Report.	
	Some of the most frequently violated Business and Professions Code Sections are:	
	12703 Unlicensed deputies 12713 Incomplete certificates 12718(e) False certificates	

12721 ´ 12724(a) Issuing certificates without weighing
Weighing a vehicle for certification without all persons off the scale

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